



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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RB T101576-21
Job Sheet 197615



Part No: RB T101576-21 Job Qty: 4 pcs. *7 pcs*
Part Name: Plug

Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 7/11/19 Job Tracking No:
Due Date: 8/30/19 Created By: Marie Lajeunesse
Type: SOLD Description:
Note: RB T101576 REV.G IPP REV:A 19.07.10 NEW ISSUE DD VERF:JFS
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	SL-154 - 1	4 pcs	8/30/19	8/30/19	0.00	0.00			<i>JB 19.08.15</i>
130	QC 2	4 pcs	8/30/19	8/30/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		<i>JB 19.08.15</i>
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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Container No: S206160

Part: RB T101576-21
Job No: 197615
Serial No/Batch: S206160
Revision: G
Inspector:
Exp Date:

DAS
62
9-89

DAS
62
9-89

140 QC 8	4 pcs	8/30/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	5. 19-08-16
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
180 Packaging 3-1 - Stock - B4B	4 pcs	8/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	MLL
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	4 pcs	8/30/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	21
				QC 21 - SA - 53	21

AUG 27 2019

G-A
T-BD

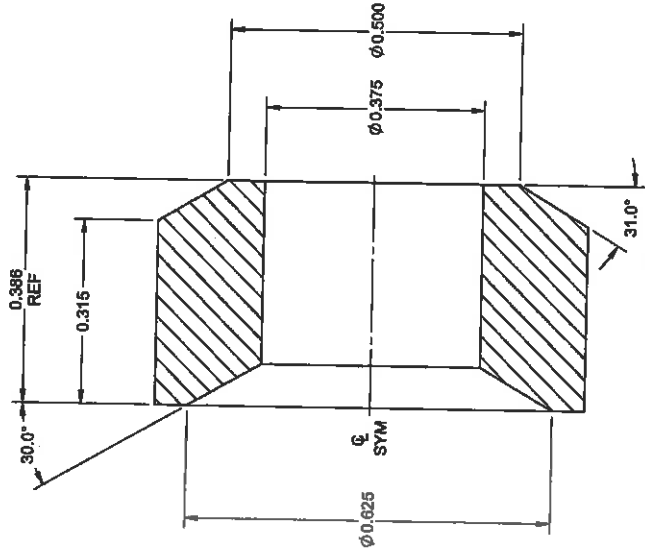
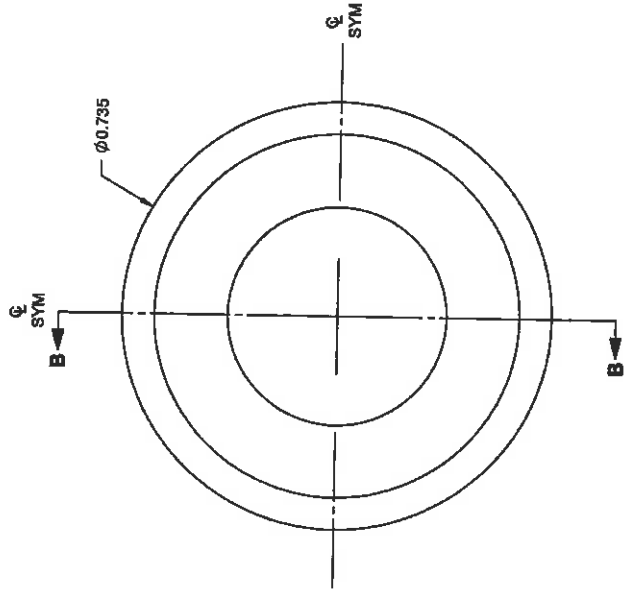
Part Op 120 - 1-Machine as per folio FC 908 FOLIO REV: AA DWG REV: G 2-Deburr
Descriptions: 130 - QC2- Inspect parts off machine FAI/FAIB
140 - QC8- Inspect parts - second check
180 - Identify as per dwg & Stock Location:
190 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
MT-440C-R0.750	440C Round bar 0.750"	.1276 ft (.0319 ea)	120-SL-154 - 1	5199947

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-SL-154 - 1	MT-440C-R0.750	0	0	0

Part Specifications				
Specifications could not be found.				

Plex 7/11/19 10:52 AM Dart.lajeunesse.marie



RB T101576-21 PLUG

SECTION B-B

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 192605 M05
19-07-11

NOTES:
1) MATERIAL: STAINLESS STEEL 440C
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1"$
XXX = $\pm 0.01"$ / $\pm 0.5"$
XXXX = $\pm 0.005"$ / $\pm 0.1"$

5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) REMOVE ALL SHARP EDGES AND BURRS
7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	TOOL PART #	REV. G
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	RB T101576	SHEET 4 OF 11
CHECKED	MRB		TITLE	SCALE
MFG. APPR.	PK		BALANCE SET	NTS
APPROVED				
DATE	18/04/2019			

